



DISASSEMBLY, ASSEMBLY & MAINTENANCE

Always fully read and understand the Disassembly and Assembly manual before attempting to perform any maintenance on any machine.

Belly Pan Removal

Be sure the surface underneath the belly pan is solid, flat, smooth, and obstructed.

- Use caution around pinch points and potential pinch points.
- Be alert for possible movement of guards.
- Be sure the tooling is suitable for the weight of the job.
- Never place any part of the body under the bottom guard.
- Be sure the tooling is in the proper location and is giving proper support to the guard before loosening any hardware.
- Be aware that bottom guards may contain a significant amount of rock, dirt, liquids and debris causing additional weight.
- Communicating the hazards and failures in processes is an essential element in protecting ourselves and our co-workers from the hazards that potentially exist in the workplace.

Lowering the Hinged Bottom Guard

- A suitable floor jack must be used for the complete removal of the hinged bottom guards.
- Be sure to inspect the suitable lifting device and all suitable restraining devices before installation for proper operation.
- Make sure there are no interferences that may be caused by dirt or debris that could cause unexpected movement of the bottom guard when the restraining device is secured to the machine.
- Once everything is secured, loosen the nuts that secure the bottom guard, do not remove them completely.
- Slowly lower the bottom guard until it is resting on the nuts, pry the bottom guard loose from the frame if necessary.
- Now you can remove the nuts that are furthest away from you.
- Once all the nuts are removed, use the suitable tooling to safely lower the bottom guard to the ground.